

Date: Tuesday, 22/04/2008 10:36:22 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REMOVABLE HELI UTILITY STEP RH
<b>Job Number</b> :	38733		
<b>Estimate Number</b> :	13195		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205541048
<b>This Issue</b> :	22/04/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN D205-541 REV G
<b>First Issue</b> :	//	<b>Project Number</b> :	
<b>Previous Run</b> :	38442	<b>Drawing Revision</b> :	G
	<b>Type</b> :	<b>Material</b> :	
	LARGE FAB ASSY	<b>Due Date</b> :	15/05/2008
<b>Written By</b> :		<b>Qty:</b>	1 Um: Each
<b>Checked &amp; Approved By</b> :	JLD 08.4.22		
<b>Comment</b> :	Est Rev:A new issue 08-02-19 verified by: LL Est Rev:B Ecn 1157 08-03-19 DD verified by:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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<b>Comment:</b> Photocopy bluefile & type labels per PPPD205-541-048	CHG001	JLD 08/05/13 8.4.23
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2.0	PACKAGING 1	PACKAGING RESOURCE #1
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<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit
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3.0	D3724042	Step Assembly
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<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Step Assy batch <u>38764</u>	New Batch Not in comp yet	JLD 08/05/09 (XU)
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4.0	D37311	Plate
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<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) PLATE batch <u>B38434</u>	JLD 08/05/09 (XU)
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5.0	D37511	Shim
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<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Shim batch <u>B38435</u>	JLD 08/05/09 (XU)
-------------------------------------------------------------------------------------------------	-------------------

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/04/2008 10:36:23 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REMOVABLE HELI UTILITY STEP RH

Job Number: 38733

Part Number: D205541048

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN313A	Bolt
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Bolt  
batch M104746

JS 08/05/09 (X)

7.0	AN314A	Bolt
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Bolt  
batch M105953

JS 08/05/09 (X)

8.0	AN960JD416	Washer
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)  
Washer  
batch M107321

JS 08/05/09 (X)

9.0	MS21042L4	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)  
Nut  
batch M106051

JS 08/05/09 (X)

10.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/08/13 (X)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP D205-541-048  
Location: Draft  
PPP Rev: 8/13/13

(1X)

SP

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/05/15

Job Completion



12 08/05/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

...CONTINUED FROM PREVIOUS PAGE

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

\* = ASSEMBLED AT DART

## 6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

## 7.0 OPTIONAL EQUIPMENT

Qty -049	Part Number	Description
X	D205-541-049	LINER KIT
1	D2446	SIGN PLATE
1	D2509	LINER (BASE)
1	D2511	LINER (END)
6	MS24693S272	SCREW
6	A3235-020-935	WASHER
6	NAS679A3W	NUT
4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

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WORK ORDER  
NO. 38733

Monday, 07/04/2008 2:29:21 PM

Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REMOVABLE HELI UTILITY STEP RH
<b>Job Number</b> :	38442		
<b>Estimate Number</b> :	13195		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205541048
<b>This Issue</b> :	07/04/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN D205-541 REV G
<b>First Issue</b> :	11	<b>Project Number</b> :	
<b>Previous Run</b> :	38215	<b>Drawing Revision</b> :	G
		<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	28/04/2008
<b>Checked &amp; Approved By</b> :	<u>JD 08.04.06</u>	<b>Qty:</b>	1 Um: Each
<b>Comment</b> :	Est Rev:A new issue 08-02-19 verified by: LL Est Rev:B Ecn 1157 08-03-19 DD verified by:		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile &amp; type labels per PPPD205-541-048 CHG001

JD 08/04/28 (x1) 08/4/18 JD

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0 D3724042 Step Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Step Assy  
batch 38462

R 8/4/28 (1)

4.0 D37311 PLATE

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
PLATE  
batch B 38073

R

5.0 D37511 SHIM

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Shim  
batch B 38074

R 8/4/16 (1)

Date: Monday, 07/04/2008 2:29:21 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REMOVABLE HELI UTILITY STEP RH

Job Number: 38442

Part Number: D205541048

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN313A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch

M104746

7.0

AN314A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch

M105553

8.0

AN960JD416

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Washer

batch

M106780

9.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch

M106825

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-541-048

Location:

PPP Rev:

Draft

8/4/28

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



SP  
08/04/28  
W 08/04/28

## 5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
X				D205-541-043	HELI-UTILITY-BASKET, LH
	X			D205-541-044	HELI-UTILITY-BASKET, RH
		X		D205-541-045	HELI-UTILITY-BASKET, LH
			X	D205-541-046	HELI-UTILITY-BASKET, RH
2*	2*			D2022-101	SPACER
1	1	1	1	D2199-1	STRUT
1	1	1	1	D2199-23	STRUT
1	1	1	1	D2199-25	STRUT
1*	1*	1*	1*	D2258-300	LABEL
1*	1*	1*	1*	D2332-041	PROP ASSEMBLY
1	1	1	1	D2498	MOUNTING LUG
1	1	1	1	D2499	MOUNTING LUG
1*	1*			D2512	BASKET LID ASSEMBLY
2	2	2	2	D2515	BUSHING
1*	1*	1*	1*	D2530	HANDLE ASSEMBLY
2*	2*	2*	2*	D2535	SPRING
2*	2*	2*	2*	D2537	BUSHING
2*	2*			D2931	BUMPER
1	1	1	1	D3052-1	MOUNTING LUG
1*				D3053-041	BASKET BASE ASSEMBLY, LH
	1*			D3053-042	BASKET BASE ASSEMBLY, RH
		1*		D3712-041	BASKET BASE
			1*	D3712-042	BASKET BASE
		1*		D3713-041	LID ASSEMBLY
			1*	D3713-042	LID ASSEMBLY
		6*	6*	D3723-1	BUSHING
2*	2*	2*	2*	AN3-16A	BOLT
2*	2*			AN4-7A	BOLT
2	2	2	2	AN4-7A	BOLT
3	3	3	3	AN4-12A	BOLT
9	9	9	9	AN4-13A	BOLT
2	2	2	2	AN4-14A	BOLT
		3*	3*	AN4-20A	BOLT
1*	1*	1*	1*	AN4-22A	BOLT
1*	1*	1*	1*	AN4-24A	BOLT
1	1	1	1	AN5-7A	BOLT
1	1	1	1	AN5-13A	BOLT
4*	4*	4*	4*	AN5-17A	BOLT
2*	2*	6*	6*	AN960JD416	WASHER
27	27	27	27	AN960JD416	WASHER
2*	2*	2*	2*	AN960JD416L	WASHER
4*	4*	4*	4*	AN960JD516	WASHER
3	3	3	3	AN960JD516	WASHER
2	2			AN960JD8	WASHER
4*	4*	4*	4*	AN970-4	WASHER

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 Revision: G WORK ORDER  
 Date: 08.03.04



...CONTINUED FROM PREVIOUS PAGE

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

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## 6.0 PARTS LIST HELI-ACCESS-STEP™

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	X	D205-541-048	HELI-ACCESS-STEP, RH
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## 7.0 OPTIONAL EQUIPMENT

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1	D2509	LINER (BASE)
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4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

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